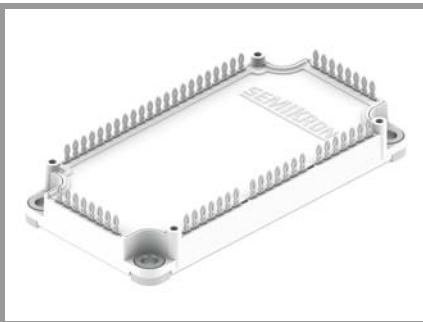


# SEMiX206DGDL12M7p



SEMiX® 6p

3-phase bridge rectifier +  
brake chopper + 3-phase  
bridge inverter

## SEMiX206DGDL12M7p

### Features\*

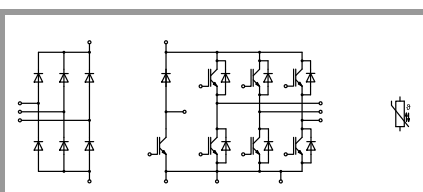
- Press Fit
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- SKR PEP diode-technology for enhanced power and environmental robustness
- UL recognized file no. E63532

### Typical Applications

- AC inverter drives
- UPS
- Electronic Welding

### Remarks

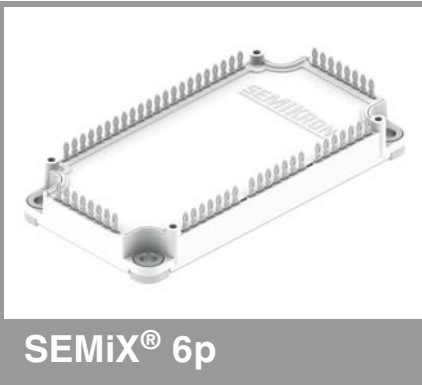
- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- $V_{isol}$  between temperature sensor and power section is 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 6p"



DGDL

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>Inverter - IGBT</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	287
		$T_c = 80^\circ\text{C}$	217
$I_{Cnom}$		200	A
$I_{CRM}$		400	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^\circ\text{C}$	8
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Chopper - IGBT</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	229
		$T_c = 80^\circ\text{C}$	174
$I_{Cnom}$		150	A
$I_{CRM}$		300	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^\circ\text{C}$	8
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Inverse - Diode</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	181
		$T_c = 80^\circ\text{C}$	136
$I_{FRM}$		300	A
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	900	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Freewheeling - Diode</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	95
		$T_c = 80^\circ\text{C}$	72
$I_{FRM}$		150	A
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	430	A
$T_j$		-40 ... 175	$^\circ\text{C}$

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### Features\*

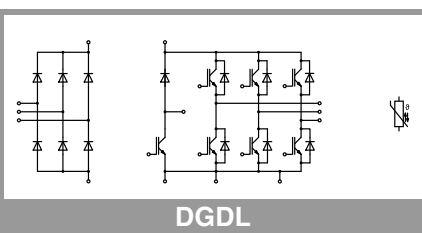
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### Remarks

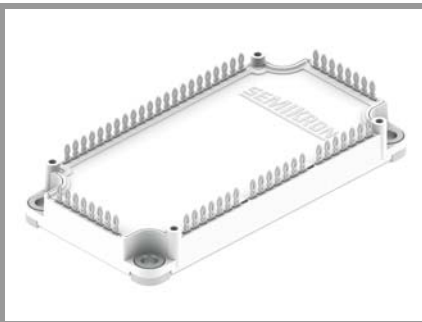
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- $V_{isol}$  between temperature sensor and power section is 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 6p"



Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>Rectifier - Diode</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1600	V
$I_F$	$T_j = 150^\circ\text{C}$	$T_c = 25^\circ\text{C}$	262
		$T_c = 80^\circ\text{C}$	174
$I_{FSM}$	$t_p = 10\text{ ms}$ $\sin 180^\circ$	$T_j = 25^\circ\text{C}$	1600
		$T_j = 150^\circ\text{C}$	1260
$i^2t$	$t_p = 10\text{ ms}$ $\sin 180^\circ$	$T_j = 25^\circ\text{C}$	13000
		$T_j = 150^\circ\text{C}$	7940
$T_j$		-40 ... 150	$^\circ\text{C}$
<b>Module</b>			
$I_{t(RMS)}$	per connector pin	50	A
$T_{stg}$		-40 ... 125	$^\circ\text{C}$
$V_{isol}$	AC sinus 50Hz, 1 min	4000	V

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>Inverter - IGBT</b>					
$V_{CE(sat)}$	$I_C = 200\text{ A}$ $V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	1.54	1.88	V
		$T_j = 150^\circ\text{C}$	1.80		V
$V_{CE0}$	chiplevel	$T_j = 25^\circ\text{C}$	0.85	1.02	V
		$T_j = 150^\circ\text{C}$	0.75		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	3.5	4.3	$\text{m}\Omega$
		$T_j = 150^\circ\text{C}$	5.3		$\text{m}\Omega$
$V_{GE(th)}$	$V_{CE} = 10\text{ V}, I_C = 20\text{ mA}$	5.4	6	6.6	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$			2.0	mA
$C_{ies}$	$V_{CE} = 10\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	37.0		nF
$C_{oes}$		$f = 1\text{ MHz}$	1.2		nF
$C_{res}$		$f = 1\text{ MHz}$	0.42		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		1780		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$		2.0		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 200\text{ A}$	$T_j = 150^\circ\text{C}$	256		ns
$t_r$	$R_{G\ on} = 1\ \Omega$	$T_j = 150^\circ\text{C}$	92		ns
$E_{on}$	$R_{G\ off} = 1\ \Omega$	$T_j = 150^\circ\text{C}$	27.8		mJ
$t_{d(off)}$	$di/dt_{on} = 1300\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	316		ns
$t_f$	$di/dt_{off} = 2300\text{ A}/\mu\text{s}$ $dv/dt = 5850\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	80		ns
$E_{off}$	$V_{GE} = +15/-15\text{ V}$ $L_s = 35$	$T_j = 150^\circ\text{C}$	21.2		mJ
$R_{th(j-c)}$	per IGBT			0.19	K/W
$R_{th(c-s)}$	per IGBT, $\lambda_{paste}=0.8\text{ W}/(\text{mK})$		0.04		K/W

# SEMiX206DGDL12M7p



SEMiX® 6p

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brake chopper + 3-phase  
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## SEMiX206DGDL12M7p

### Features\*

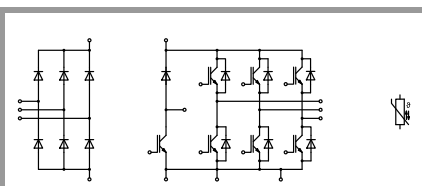
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- Homogeneous Si
- Trench = Trenchgate technology
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- High short circuit capability
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### Typical Applications

- AC inverter drives
- UPS
- Electronic Welding

### Remarks

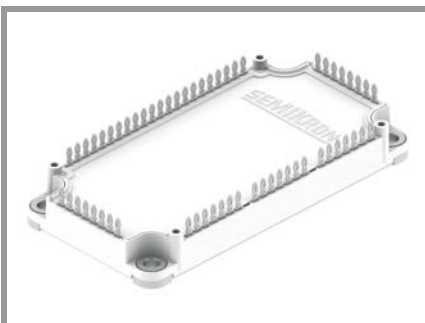
- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- $V_{isol}$  between temperature sensor and power section is 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 6p"



DGDL

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Chopper - IGBT</b>						
$V_{CE(sat)}$	$I_C = 150\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$		1.55	1.88	V
		$T_j = 150^\circ\text{C}$		1.80		V
$V_{CE0}$	chipllevel	$T_j = 25^\circ\text{C}$		0.85	1.02	V
		$T_j = 150^\circ\text{C}$		0.75		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$		4.7	5.7	m $\Omega$
		$T_j = 150^\circ\text{C}$		7.0		m $\Omega$
$V_{GE(th)}$	$V_{CE} = 10\text{ V}, I_C = 15\text{ mA}$		5.4	6	6.6	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				1.5	mA
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$			1340		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			3.0		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 150\text{ A}$	$T_j = 150^\circ\text{C}$		251		ns
$t_r$	$R_{G\ on} = 1\ \Omega$	$T_j = 150^\circ\text{C}$		106		ns
$E_{on}$	$R_{G\ off} = 1\ \Omega$	$T_j = 150^\circ\text{C}$		20.8		mJ
$t_{d(off)}$	$di/dt_{on} = 820\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		308		ns
$t_f$	$di/dt_{off} = 1800\text{ A}/\mu\text{s}$ $dv/dt = 5830\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		69		ns
$E_{off}$	$V_{GE} = +15/-15\text{ V}$ $L_s = 35\text{ nH}$	$T_j = 150^\circ\text{C}$		16.7		mJ
$R_{th(j-c)}$	per IGBT				0.23	K/W
$R_{th(c-s)}$	per IGBT, $\lambda_{paste}=0.8\text{ W}/(\text{mK})$			0.04		K/W
<b>Inverse - Diode</b>						
$V_F = V_{EC}$	$I_F = 150\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$		2.14	2.46	V
		$T_j = 150^\circ\text{C}$		2.07		V
$V_{F0}$	chipllevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90		V
$r_F$	chipllevel	$T_j = 25^\circ\text{C}$		5.6	6.4	m $\Omega$
		$T_j = 150^\circ\text{C}$		7.8		m $\Omega$
$I_{RRM}$	$I_F = 150\text{ A}$	$T_j = 150^\circ\text{C}$		173		A
$Q_{rr}$	$di/dt_{off} = 3411\text{ A}/\mu\text{s}$ $V_{GE} = -15\text{ V}$	$T_j = 150^\circ\text{C}$		24.7		$\mu\text{C}$
$E_{rr}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		11.6		mJ
$R_{th(j-c)}$	per diode				0.33	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{mK})$ )			0.05		K/W
<b>Freewheeling - Diode</b>						
$V_F = V_{EC}$	$I_F = 75\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$		2.17	2.49	V
		$T_j = 150^\circ\text{C}$		2.11		V
$V_{F0}$	chipllevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90		V
$r_F$	chipllevel	$T_j = 25^\circ\text{C}$		12	13	m $\Omega$
		$T_j = 150^\circ\text{C}$		16		m $\Omega$
$I_{RRM}$	$I_F = 75\text{ A}$	$T_j = 150^\circ\text{C}$		51		A
$Q_{rr}$	$di/dt_{off} = 1161\text{ A}/\mu\text{s}$ $V_{GE} = -15\text{ V}$	$T_j = 150^\circ\text{C}$		12		$\mu\text{C}$
$E_{rr}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		5.3		mJ
$R_{th(j-c)}$	per diode				0.6	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{mK})$ )			0.08		K/W

# SEMiX206DGDL12M7p



SEMiX® 6p

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bridge inverter

## SEMiX206DGDL12M7p

### Features\*

- Press Fit
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- SKR PEP diode-technology for enhanced power and environmental robustness
- UL recognized file no. E63532

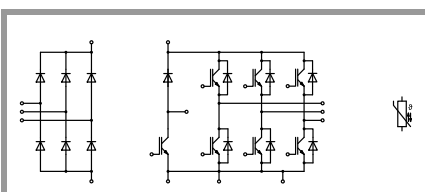
### Typical Applications

- AC inverter drives
- UPS
- Electronic Welding

### Remarks

- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- $V_{isol}$  between temperature sensor and power section is 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 6p"

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Rectifier - Diode</b>						
$V_F = V_{EC}$	$I_F = 71 \text{ A}$ chipelevel	$T_j = 25^\circ\text{C}$		1.00	1.10	V
		$T_j = 125^\circ\text{C}$		0.91	1.01	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		0.90	0.97	V
		$T_j = 125^\circ\text{C}$		0.78	0.83	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		1.41	1.90	m $\Omega$
		$T_j = 125^\circ\text{C}$		1.83	2.5	m $\Omega$
$I_R$	$T_j = 150^\circ\text{C}, V_{RRM}$				2.3	mA
$R_{th(j-c)}$	per diode				0.32	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81 \text{ W/(mK)}$ )			0.07		K/W
<b>Module</b>						
$L_{CE}$				21		nH
$R_{CC'+EE'}$	measured per switch	$T_C = 25^\circ\text{C}$		1.8		m $\Omega$
		$T_C = 125^\circ\text{C}$		2.5		m $\Omega$
$R_{th(c-s)1}$	calculated without thermal coupling ( $\lambda_{grease}=0.81 \text{ W/(m}^2\text{K)}$ )			0.003		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W/(m}^2\text{K)}$ )			0.005		K/W
$M_s$	to heat sink (M5)		3		6	Nm
$M_t$				-		Nm
				-		Nm
$W$				300		g
<b>Temperature Sensor</b>						
$R_{100}$	$T_r = 100^\circ\text{C}$			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$ ;			$3550$ $\pm 2\%$		K



DGD L

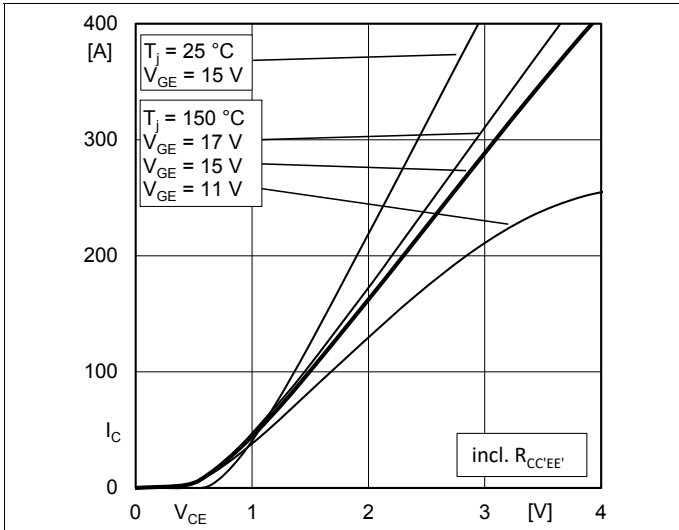


Fig. 1: Typ. output characteristic, inclusive  $R_{CC+EE}$

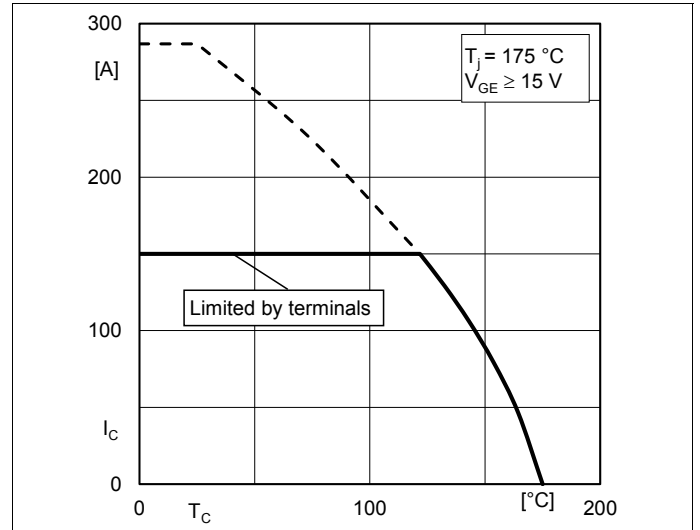


Fig. 2: IGBT rated current vs. temperature  $I_C=f(T_C)$

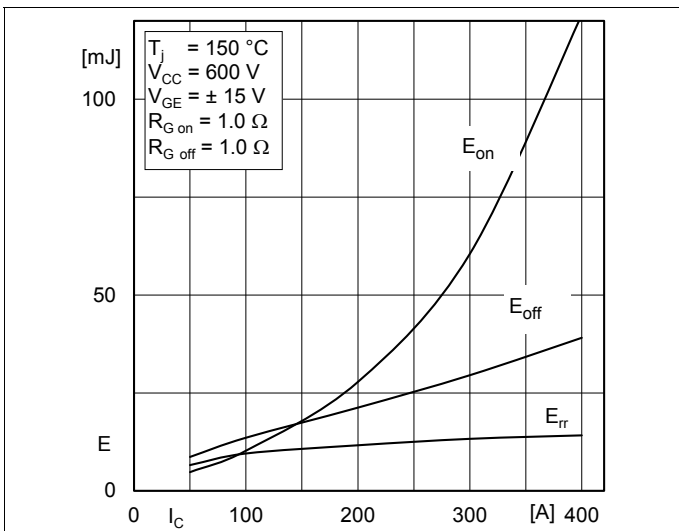


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

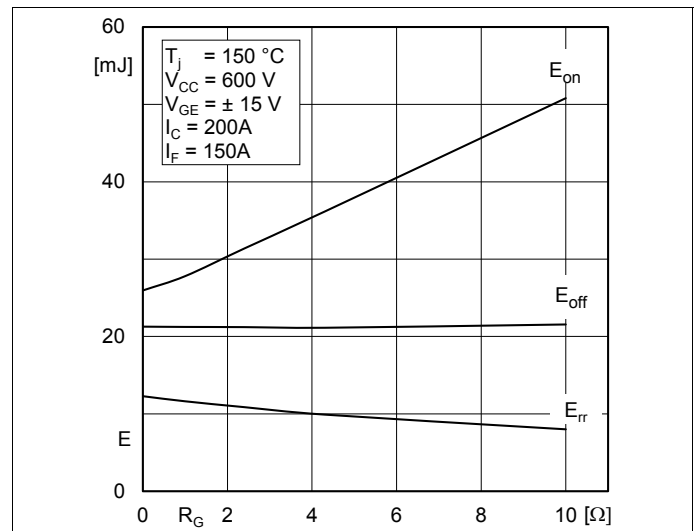


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

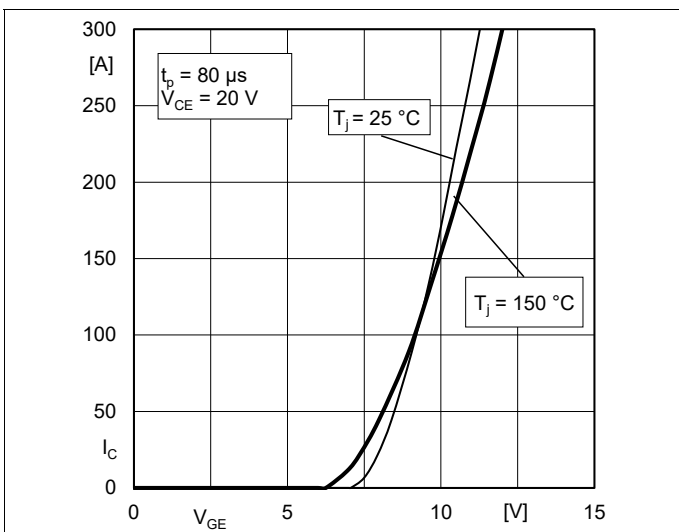


Fig. 5: Typ. transfer characteristic

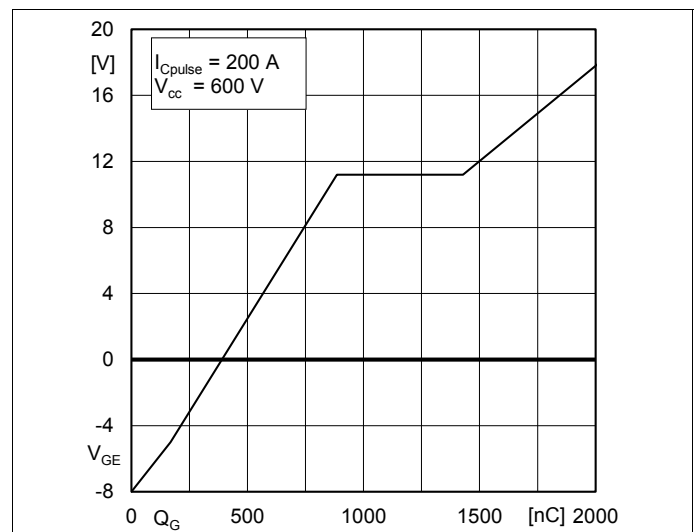


Fig. 6: Typ. gate charge characteristic

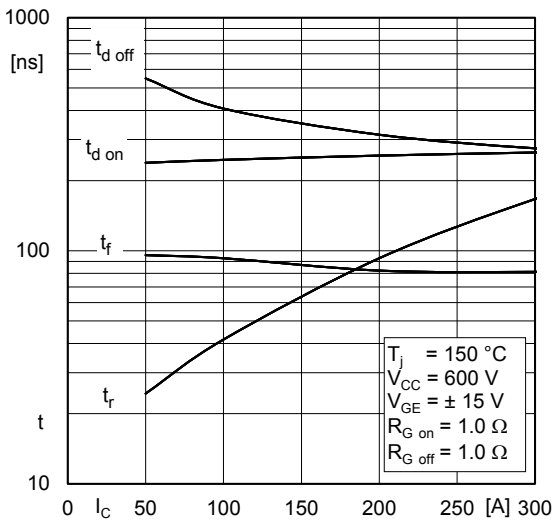


Fig. 7: Typ. switching times vs.  $I_c$

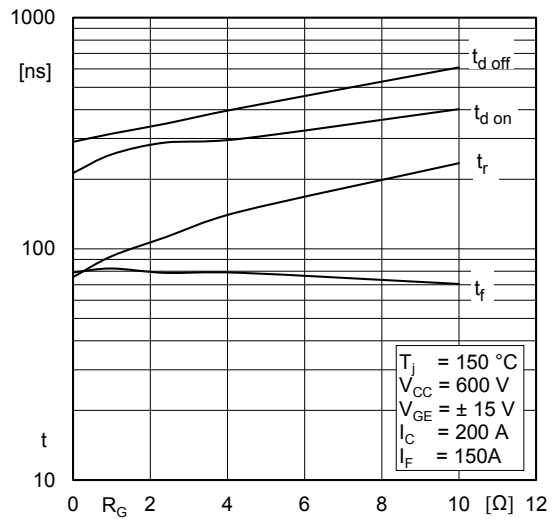


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

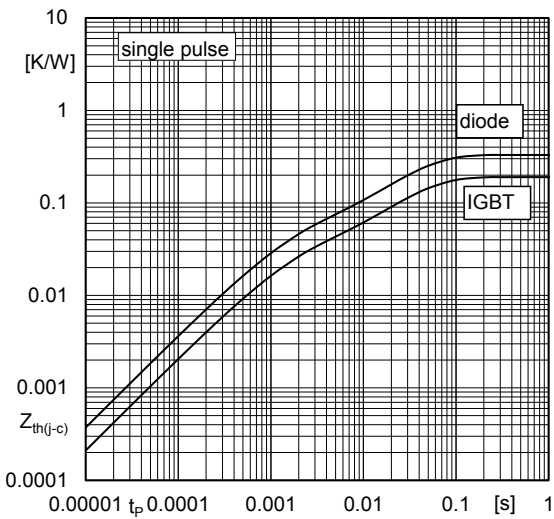


Fig. 9: Transient thermal impedance

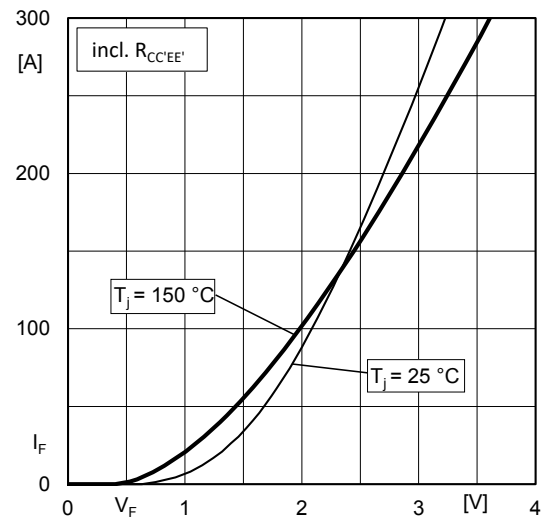


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC+EE'}$

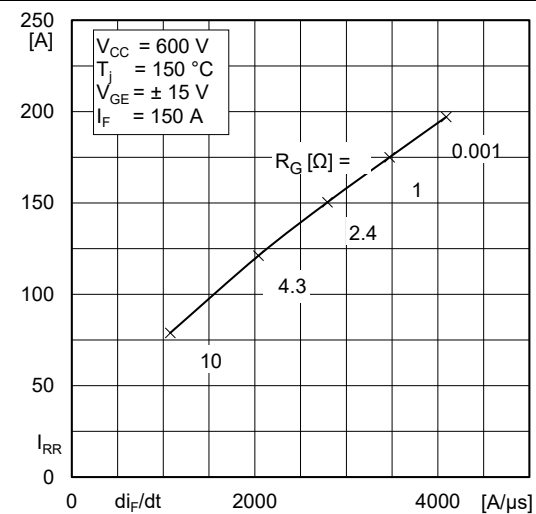


Fig. 11: Typ. CAL diode peak reverse recovery current

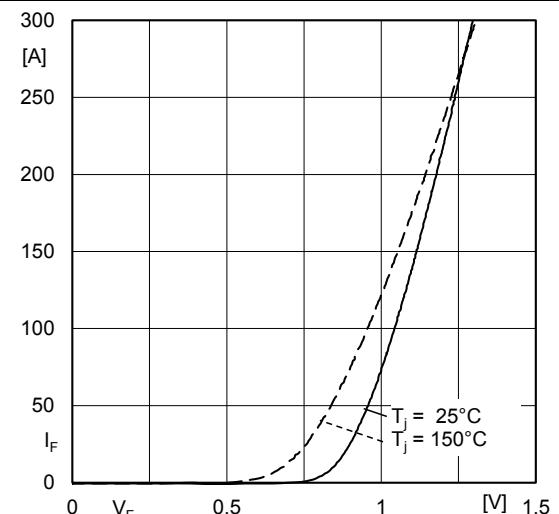
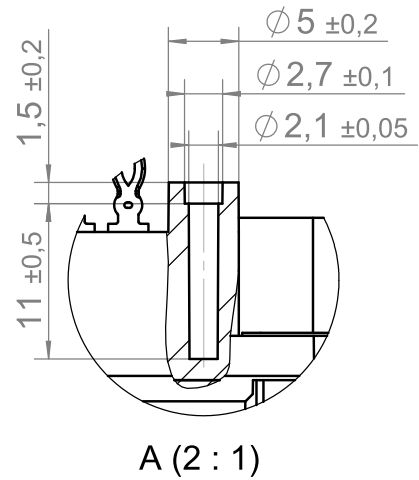
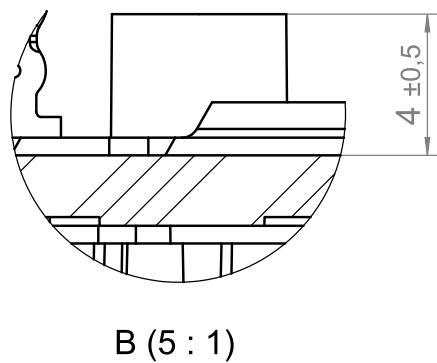
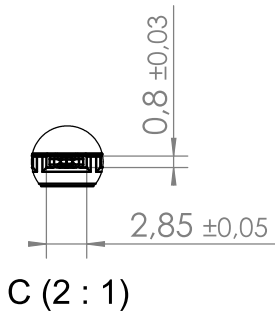
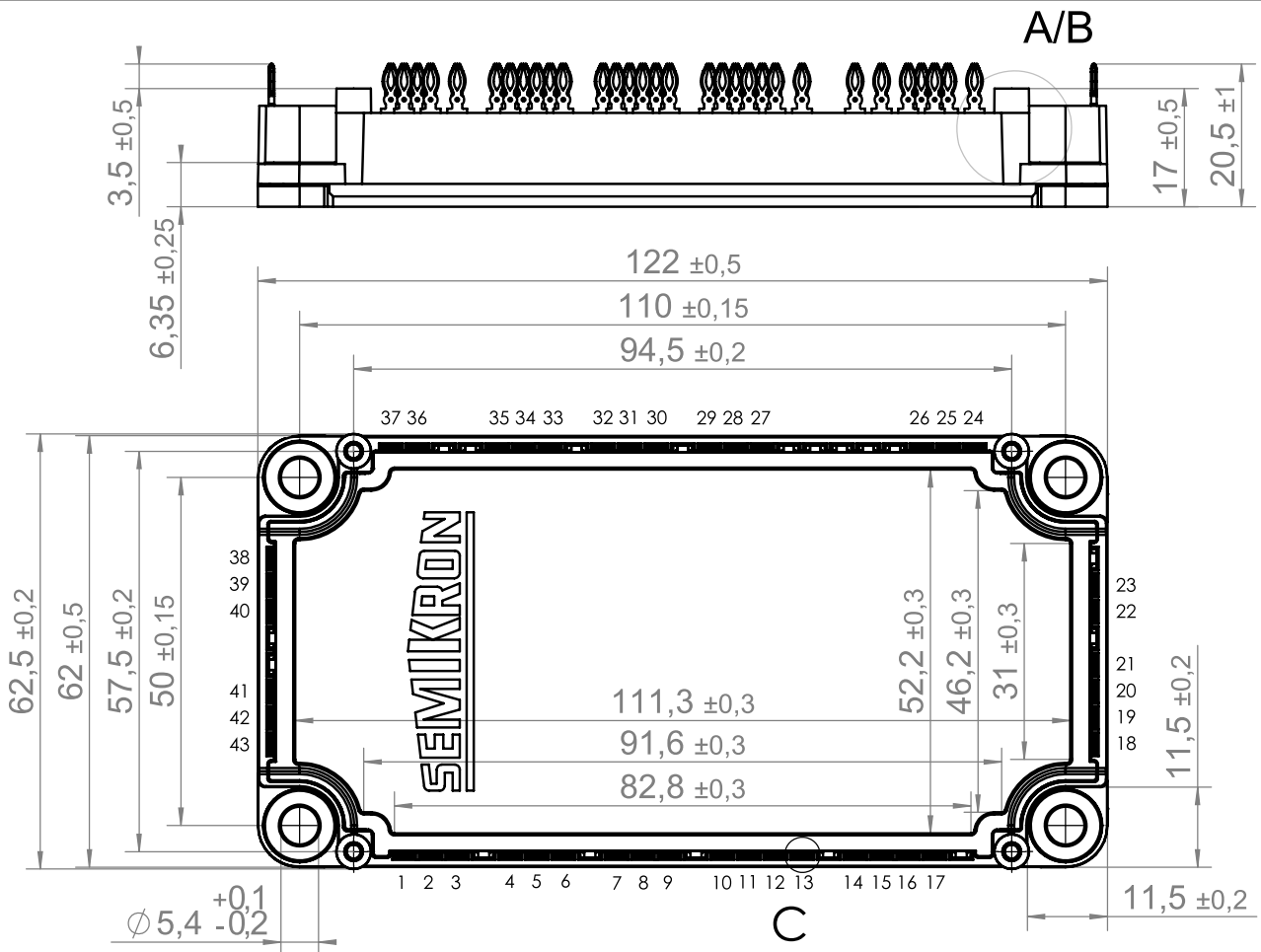


Fig. 12: Typ. input bridge forward characteristic

# SEMiX206DGDL12M7p

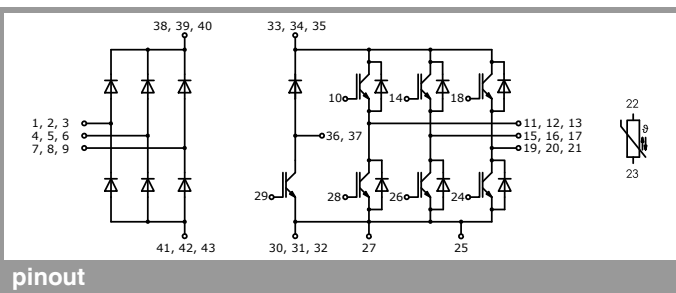


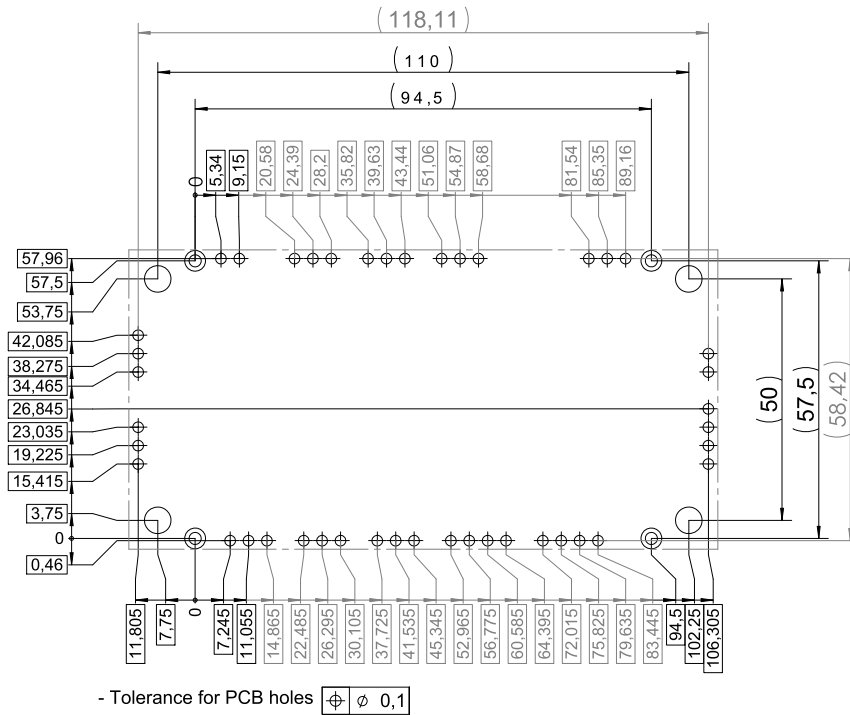
Dimensions in mm

Cross-sectional plane in the middle of the module

Cut-out shows section through the center of the PCB-dome

SEMiX 6p





Spring configuration

## IMPORTANT INFORMATION AND WARNINGS

This is an electrostatic discharge sensitive device (ESDS) according to international standard IEC 61340.

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