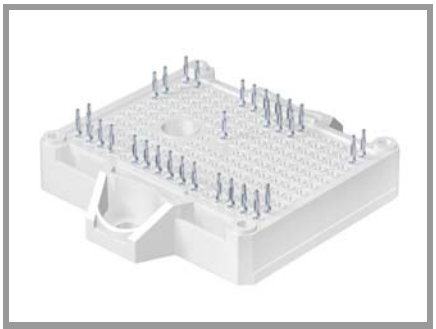


SEMITOP®E2

IGBT module

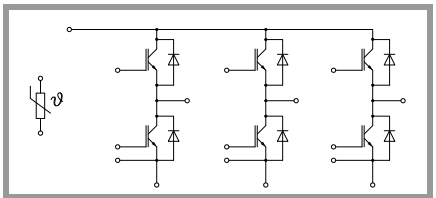
SK50GD12T4ETE2

Features*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Servo drives
- Air conditioning
- Auxiliary Inverters
- UPS

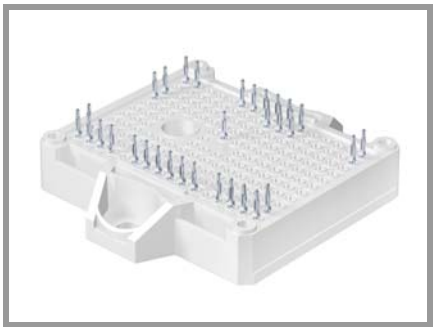


GD-ET

Absolute Maximum Ratings				
Symbol	**Conditions**		**Values**	**Unit**
IGBT 1				
V_{CES}	T_j = 25 °C		1200	V
I_C	λ_{paste}=0.8 W/(mK) T_j = 175 °C	T_s = 25 °C	65	A
		T_s = 70 °C	53	A
I_C	λ_{paste}=2.5 W/(mK) T_j = 175 °C	T_s = 25 °C	82	A
		T_s = 70 °C	67	A
I_{Cnom}			50	A
I_{CRM}	I_{CRM} = 3 x I_{Cnom}		150	A
V_{GES}			-20 ... 20	V
t_{psc}	V_{CC} = 800 V V_{GE} ≤ 15 V V_{CES} ≤ 1200 V	T_j = 150 °C	10	µs
T_j			-40 ... 175	°C

Absolute Maximum Ratings				
Symbol	**Conditions**		**Values**	**Unit**
Diode 1				
V_{RRM}	T_j = 25 °C		1200	V
I_F	λ_{paste}=0.8 W/(mK) T_j = 175 °C	T_s = 25 °C	56	A
		T_s = 70 °C	45	A
I_F	λ_{paste}=2.5 W/(mK) T_j = 175 °C	T_s = 25 °C	69	A
		T_s = 70 °C	55	A
I_{Fnom}			50	A
I_{FRM}	I_{FRM} = 2 x I_{Fnom}		100	A
I_{FSM}	10 ms sin 180°	T_j = 25 °C	270	A
		T_j = 150 °C	270	A
T_j			-40 ... 175	°C

Absolute Maximum Ratings			
Symbol	**Conditions**	**Values**	**Unit**
Module			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	30	A
T_{stg}		-40 ... 125	°C
V_{isol}	AC, sinusoidal, t = 1 min	2500	V



SEMITOP®E2

IGBT module

SK50GD12T4ETE2

Features*

- Low inductive design
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- Servo drives
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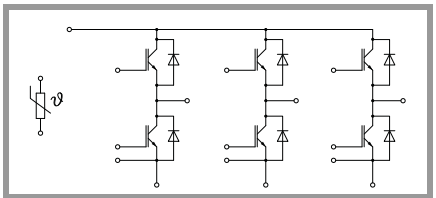
- UPS



GD-ET

Characteristics						
Symbol	**Conditions**		**min.**	**typ.**	**max.**	**Unit**
IGBT 1						
$V_{CE(sat)}$	I_C = 50 A V_{GE} = 15 V chiplevel	T_j = 25 °C		1.85	2.10	V
		T_j = 150 °C		2.20	2.40	V
V_{CE0}	chiplevel	T_j = 25 °C		0.80	0.90	V
		T_j = 150 °C		0.70	0.80	V
r_{CE}	V_{GE} = 15 V chiplevel	T_j = 25 °C		21	24	mΩ
		T_j = 150 °C		30	32	mΩ
$V_{GE(th)}$	$V_{GE} = V_{CE}$, I_C = 1.7 mA		5	5.8	6.5	V
I_{CES}	V_{GE} = 0 V, V_{CE} = 1200 V, T_j = 25 °C				1	mA
C_{ies}	V_{CE} = 25 V V_{GE} = 0 V	f = 1 MHz		2.77		nF
C_{oes}		f = 1 MHz		0.205		nF
C_{res}		f = 1 MHz		0.16		nF
Q_G	V_{GE} = -15V ... +15V			369		nC
R_{Gint}	T_j = 25 °C			4.0		Ω
$t_{d(on)}$	V_{CC} = 600 V I_C = 50 A V_{GE} = +15/-15 V $R_{G\ on}$ = 13 Ω $R_{G\ off}$ = 13 Ω di/dt_{on} = 2169 A/µs di/dt_{off} = 534 A/µs dv/dt = 4035 V/µs	T_j = 150 °C		129		ns
t_r		T_j = 150 °C		42		ns
E_{on}		T_j = 150 °C		4.8		mJ
$t_{d(off)}$		T_j = 150 °C		333		ns
t_f		T_j = 150 °C		65		ns
E_{off}		T_j = 150 °C		5		mJ
$R_{th(j-s)}$	per IGBT, λ_{paste}=0.8 W/(mK)			0.77		K/W
$R_{th(j-s)}$	per IGBT, λ_{paste}=2.5 W/(mK)			0.52		K/W

Characteristics						
Symbol	**Conditions**		**min.**	**typ.**	**max.**	**Unit**
Diode 1						
V_F	I_F = 50 A	T_j = 25 °C		2.22	2.54	V
	chiplevel	T_j = 150 °C		2.18	2.50	V
V_{F0}	chiplevel	T_j = 25 °C		1.30	1.50	V
		T_j = 150 °C		0.90	1.10	V
r_F	chiplevel	T_j = 25 °C		18	21	mΩ
		T_j = 150 °C		26	28	mΩ
I_{RRM}	I_F = 50 A di/dt_{off} = 2169 A/µs V_{GE} = -15 V V_{CC} = 600 V	T_j = 150 °C		70		A
Q_{rr}		T_j = 150 °C		7.01		µC
E_{rr}		T_j = 150 °C		2.89		mJ
$R_{th(j-s)}$	per Diode, λ_{paste}=0.8 W/(mK)			1.06		K/W
$R_{th(j-s)}$	per Diode, λ_{paste}=2.5 W/(mK)			0.76		K/W

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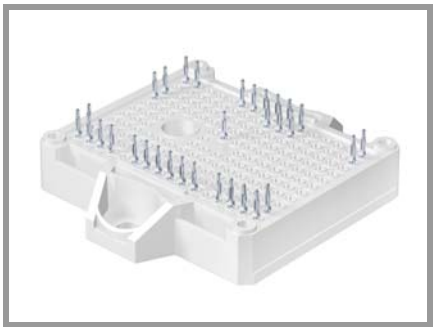

SEMITOP®E2

IGBT module

SK50GD12T4ETE2

Features*

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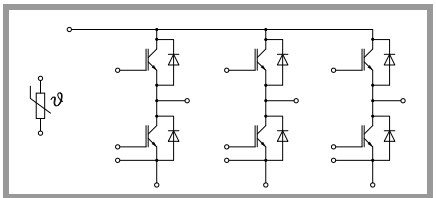

GD-ET

Characteristics					
Symbol	**Conditions**	**min.**	**typ.**	**max.**	**Unit**
Module					
M_s	to heatsink	1.6		2.3	Nm
w	weight		35		g

Characteristics					
Symbol	**Conditions**	**min.**	**typ.**	**max.**	**Unit**
Temperature Sensor					
R_{100}	T_r = 100 °C		493 ± 5%		Ω
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$; T[K];		3550 ±2%		K

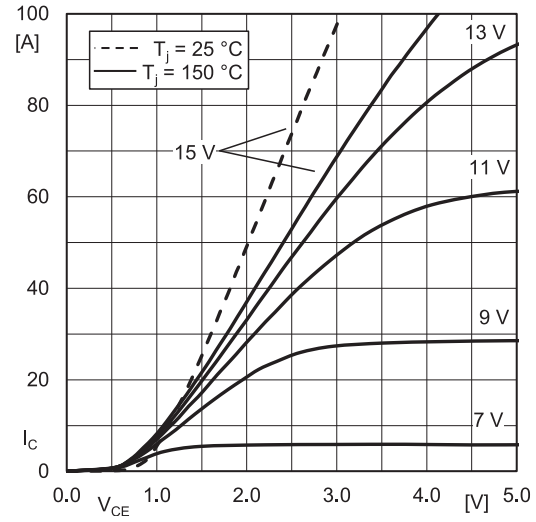

Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC'+EE'}$

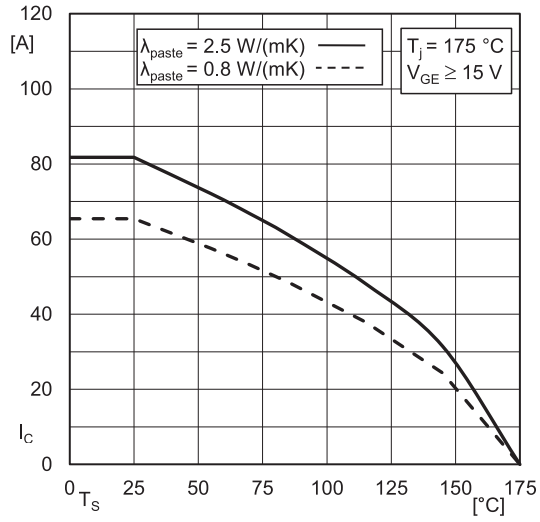

Fig. 2: IGBT rated current vs. temperature I_c=f(T_s)

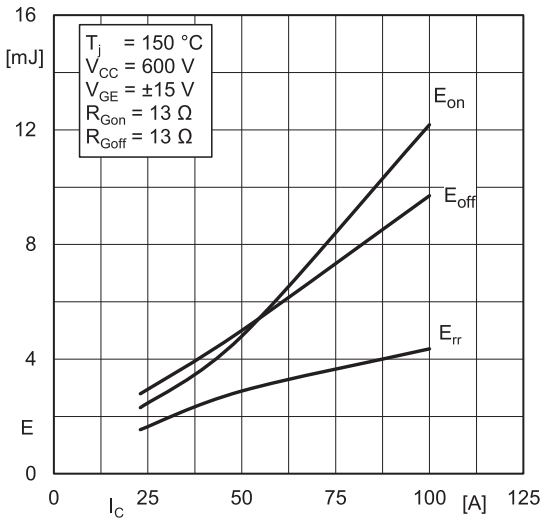

Fig. 3: Typ. turn-on /-off energy = f (I_C)

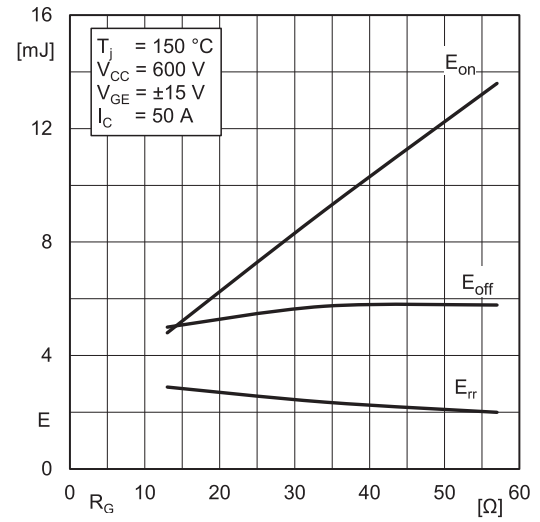

Fig. 4: Typ. turn-on /-off energy = f (R_G)

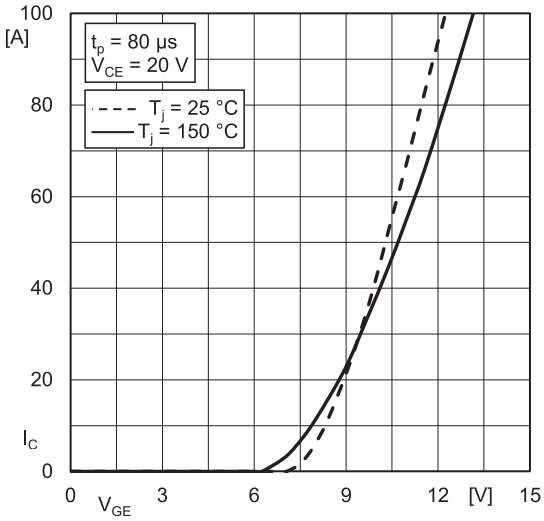

Fig. 5: Typ. IGBT transfer characteristic

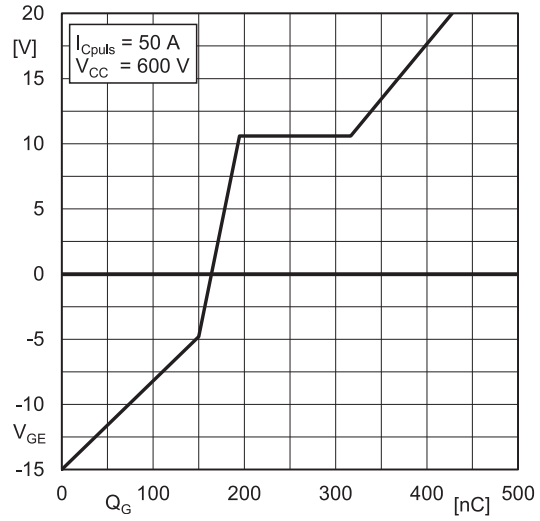

Fig. 6: Typ. IGBT gate charge characteristic

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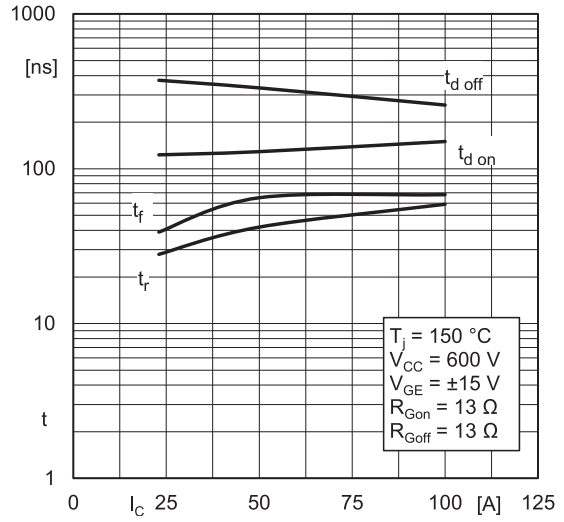

Fig. 7: Typ. switching times = f (I_C)

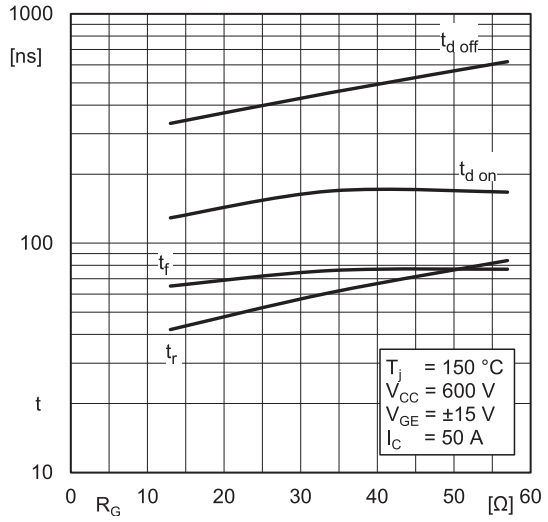

Fig. 8: Typ. switching times = f (R_G)

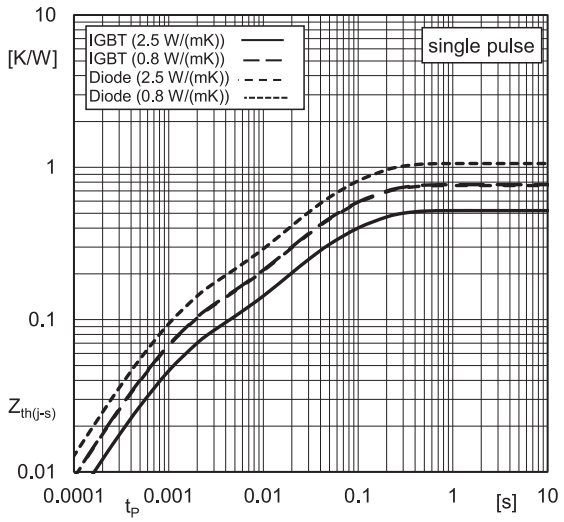

Fig. 9: Typ. transient thermal impedance

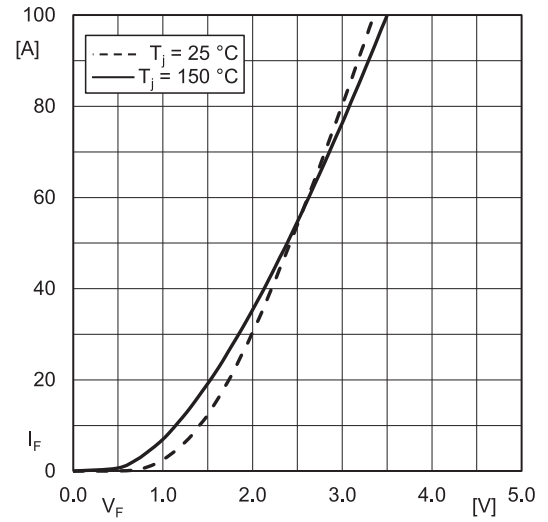

Fig. 10: Typ. Diode forward charact., incl. $R_{CC'+EE'}$

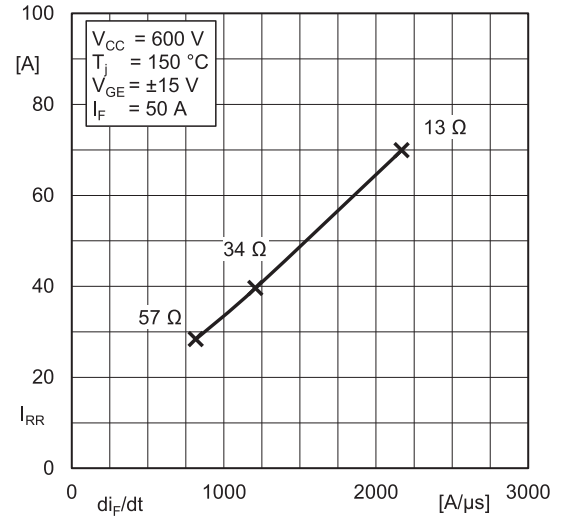

Fig. 11: Typ. Diode peak reverse recovery current

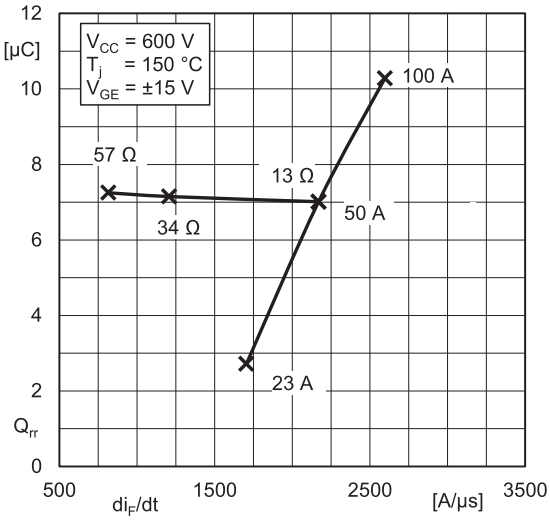

Fig. 12: Typ. Diode reverse recovery charge

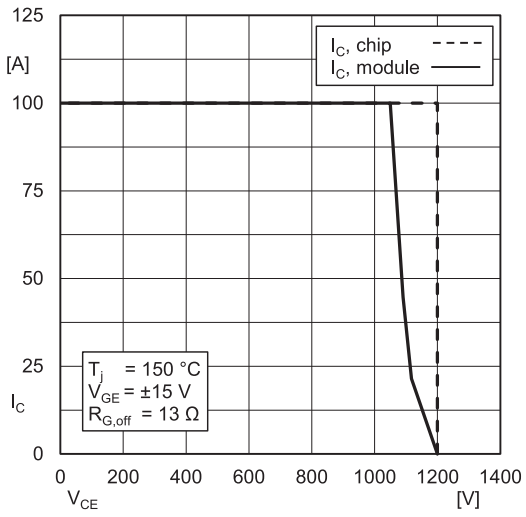

Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

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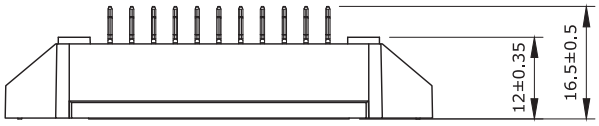
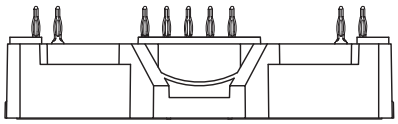
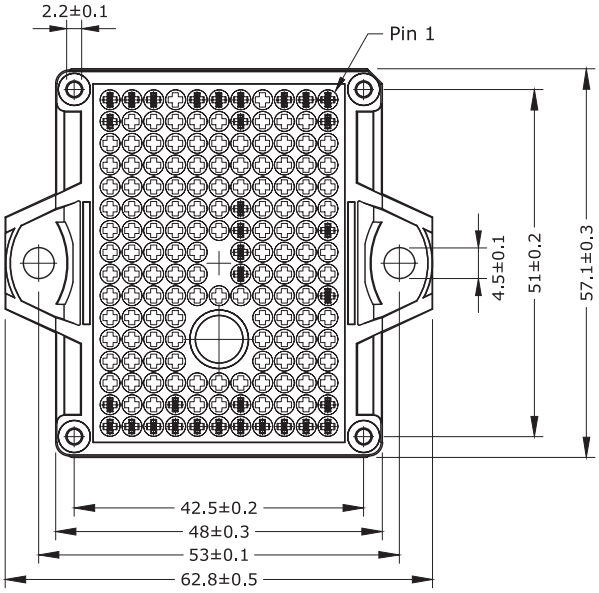
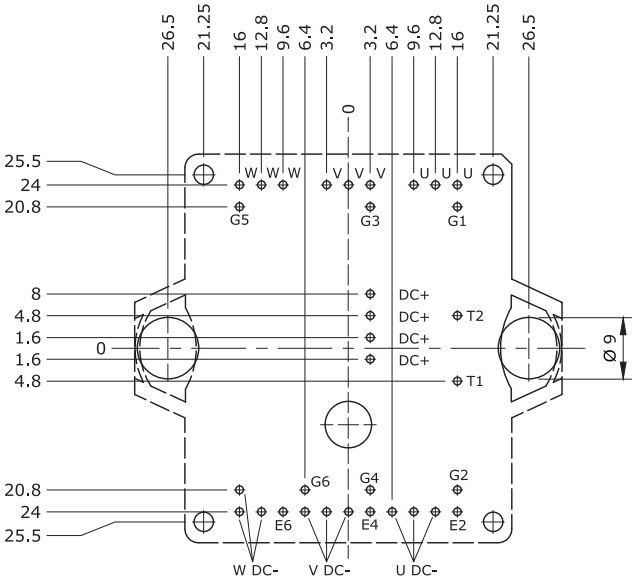


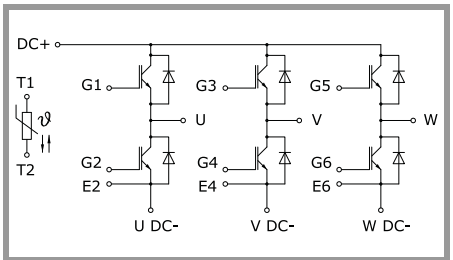




- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern ⌖ 0.025
- Diameters of drill ∅ 1.15mm
- Copper thickness in hole 25 - 50 µm
- Hole specification for contacts: refer to SEMITOP E1, E2 mounting instructions



SEMITOP®E2



GD-ET

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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