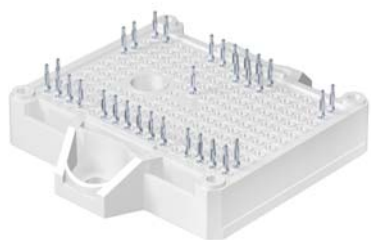


SK25DGDL12T4ETE2V1



SEMITOP®E2

3-phase bridge rectifier +
brake chopper + 3-phase
bridge inverter

SK25DGDL12T4ETE2V1

Features*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

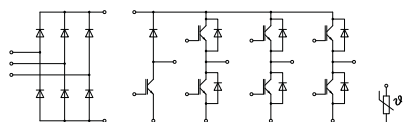
Remarks

- IGBT1: inverter IGBT
- IGBT2: brake IGBT
- Diode1: rectifier diode
- Diode2: APD inverter
- Diode3: FWD brake

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
IGBT 1				
V _{CES}	T _j = 25 °C		1200	V
I _C	λ _{paste} =0.8 W/(mK) T _j = 175 °C	T _s = 25 °C	38	A
		T _s = 70 °C	31	A
I _C	λ _{paste} =2.5 W/(mK) T _j = 175 °C	T _s = 25 °C	45	A
		T _s = 70 °C	37	A
I _{Cnom}			25	A
I _{CRM}	I _{CRM} = 3 x I _{Cnom}		75	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C

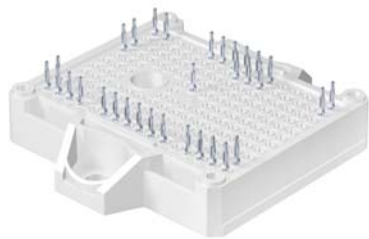
Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
IGBT 2				
V _{CES}	T _j = 25 °C		1200	V
I _C	λ _{paste} =0.8 W/(mK)	T _s = 25 °C	38	A
	T _j = 175 °C	T _s = 70 °C	31	A
I _C	λ _{paste} =2.5 W/(mK)	T _s = 25 °C	45	A
	T _j = 175 °C	T _s = 70 °C	37	A
I _{Cnom}			25	A
I _{CRM}	I _{CRM} = 3 x I _{Cnom}		75	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
Diode 1				
V _{RRM}	T _j = 25 °C		1600	V
I _F	λ _{paste} =0.8 W/(mK)	T _s = 25 °C	47	A
		T _j = 150 °C	35	A
I _F	λ _{paste} =2.5 W/(mK)	T _s = 25 °C	56	A
		T _j = 150 °C	42	A
I _{Fnom}			13	A
I _{FSM}	10 ms, sin 180°, T _j = 150 °C		270	A
i ² t	10 ms, sin 180°, T _j = 150 °C		364	A ² s
T _j			-40 ... 150	°C



DGDLE-T

SK25DGDL12T4ETE2V1



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Typical Applications

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Remarks

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Absolute Maximum Ratings

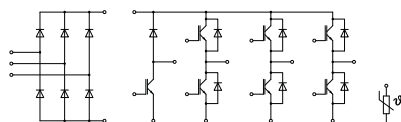
Symbol	Conditions	Values	Unit
Diode 2			
V_{RRM}	$T_j = 25\text{ °C}$	1200	V
I_F	$\lambda_{paste}=0.8\text{ W/(mK)}$	$T_s = 25\text{ °C}$	A
	$T_j = 175\text{ °C}$	$T_s = 70\text{ °C}$	A
I_F	$\lambda_{paste}=2.5\text{ W/(mK)}$	$T_s = 25\text{ °C}$	A
	$T_j = 175\text{ °C}$	$T_s = 70\text{ °C}$	A
I_{Fnom}		25	A
I_{FRM}	$I_{FRM} = 2 \times I_{Fnom}$	50	A
I_{FSM}	10 ms	$T_j = 25\text{ °C}$	A
	sin 180°	$T_j = 150\text{ °C}$	A
T_j		-40 ... 175	°C

Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
Diode 3			
V_{RRM}	$T_j = 25\text{ °C}$	1200	V
I_F	$\lambda_{paste}=0.8\text{ W/(mK)}$	$T_s = 25\text{ °C}$	A
	$T_j = 175\text{ °C}$	$T_s = 70\text{ °C}$	A
I_F	$\lambda_{paste}=2.5\text{ W/(mK)}$	$T_s = 25\text{ °C}$	A
	$T_j = 175\text{ °C}$	$T_s = 70\text{ °C}$	A
I_{Fnom}		8	A
I_{FRM}	$I_{FRM} = 3 \times I_{Fnom}$	24	A
I_{FSM}	10 ms	$T_j = 25\text{ °C}$	A
	sin 180°	$T_j = 150\text{ °C}$	A
T_j		-40 ... 175	°C

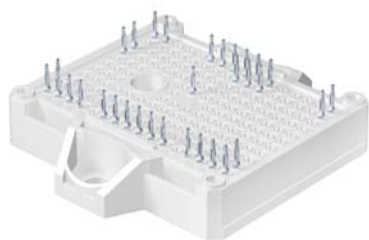
Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
Module			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	30	A
T_{stg}		-40 ... 125	°C
V_{isol}	AC, sinusoidal, t = 1 min	2500	V



DGDL-ET

SK25DGDL12T4ETE2V1



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Features*

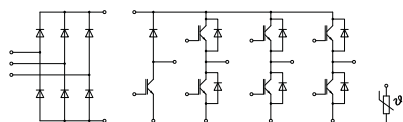
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Typical Applications

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Remarks

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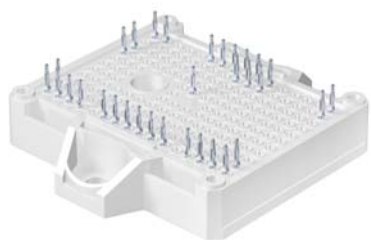


DGDL-ET

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT 1						
V _{CE(sat)}	I _C = 25 A	T _j = 25 °C		1.85	2.10	V
	V _{GE} = 15 V chiplevel	T _j = 150 °C		2.25	2.45	V
V _{CE0}	chiplevel	T _j = 25 °C		0.80	0.90	V
		T _j = 150 °C		0.70	0.80	V
r _{CE}	V _{GE} = 15 V chiplevel	T _j = 25 °C		42	48	mΩ
		T _j = 150 °C		62	66	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 0.85 mA		5	5.8	6.5	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C				1	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		1.43		nF
C _{oes}		f = 1 MHz		0.115		nF
C _{res}		f = 1 MHz		0.085		nF
Q _G	V _{GE} = -15V ... +15V			184		nC
R _{Gint}	T _j = 25 °C			0		Ω
t _{d(on)}	V _{CC} = 600 V	T _j = 150 °C		15		ns
t _r	I _C = 25 A	T _j = 150 °C		36		ns
E _{on}	V _{GE} = +15V/-15 V R _{G on} = 13 Ω	T _j = 150 °C		2.08		mJ
t _{d(off)}	R _{G off} = 13 Ω	T _j = 150 °C		240		ns
t _f	di/dt _{on} = 736 A/μs di/dt _{off} = 495 A/μs	T _j = 150 °C		74		ns
E _{off}	dv/dt = 4500 V/μs	T _j = 150 °C		2.28		mJ
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			1.17		K/W
R _{th(j-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			0.85		K/W

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT 2						
V _{CE(sat)}	I _C = 25 A	T _J = 25 °C		1.85	2.10	V
	V _{GE} = 15 V chiplevel	T _J = 150 °C		2.25	2.45	V
V _{CE0}	chiplevel	T _J = 25 °C		0.80	0.90	V
		T _J = 150 °C		0.70	0.80	V
r _{CE}	V _{GE} = 15 V	T _J = 25 °C		42	48	mΩ
	chiplevel	T _J = 150 °C		62	66	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 0.85 mA		5	5.8	6.5	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _J = 25 °C				1	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		1.43		nF
C _{oes}		f = 1 MHz		0.115		nF
C _{res}		f = 1 MHz		0.085		nF
Q _G	V _{GE} = -15V ... +15V			184		nC
R _{Gint}	T _J = 25 °C			0		Ω
t _{d(on)}	V _{CC} = 600 V	T _J = 150 °C		23		ns
t _r	I _C = 25 A	T _J = 150 °C		43		ns
E _{on}	V _{GE} = +15V/-15 V	T _J = 150 °C		2.23		mJ
	R _{G on} = 16 Ω	T _J = 150 °C				
t _{d(off)}	R _{G off} = 16 Ω	T _J = 150 °C		247		ns
t _f	di/dt _{on} = 595 A/μs	T _J = 150 °C		83		ns
	di/dt _{off} = 440 A/μs					
E _{off}		T _J = 150 °C		2.3		mJ
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			1.17		K/W
R _{th(i-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			0.85		K/W

SK25DGDL12T4ETE2V1



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Typical Applications

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- Air conditioning
- Auxiliary Inverters

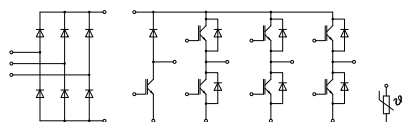
Remarks

- IGBT1: inverter IGBT
- IGBT2: brake IGBT
- Diode1: rectifier diode
- Diode2: APD inverter
- Diode3: FWD brake

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode 1						
V _F	I _F = 13 A	T _j = 25 °C		1.00	1.21	V
	chiplevel	T _j = 125 °C		0.90	1.10	V
V _{F0}	chiplevel	T _j = 25 °C		0.88	0.98	V
		T _j = 125 °C		0.73	0.83	V
r _F	chiplevel	T _j = 25 °C		9.2	18	mΩ
		T _j = 125 °C		13	21	mΩ
I _R	T _j = 145 °C, V _{RRM}			2		mA
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			1.46		K/W
R _{th(l-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1.12		K/W

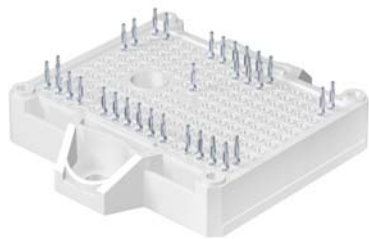
Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode 2						
V _F	I _F = 25 A	T _j = 25 °C		2.41	2.74	V
	chiplevel	T _j = 150 °C		2.45	2.79	V
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		44	50	mΩ
		T _j = 150 °C		62	68	mΩ
I _{RRM}	I _F = 25 A	T _j = 150 °C		20		A
Q _{rr}	di/dt _{off} = 736 A/μs	T _j = 150 °C		3.74		μC
E _{rr}	V _{GE} = -15 V V _{CC} = 600 V	T _j = 150 °C		1.65		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			1.66		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1.29		K/W

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode 3						
V _F	I _F = 8 A	T _j = 25 °C		2.33	2.65	V
	chiplevel	T _j = 150 °C		2.35	2.68	V
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		129	144	mΩ
		T _j = 150 °C		181	198	mΩ
I _{RRM}	I _F = 10 A	T _j = 150 °C		12		A
Q _{rr}	di/dt _{off} = 595 A/μs	T _j = 150 °C		1.1		μC
E _{rr}	V _{GE} = -15 V V _{CC} = 600 V	T _j = 150 °C		0.49		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			2.64		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			2.24		K/W



DGDLE-T

SK25DGDL12T4ETE2V1



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- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

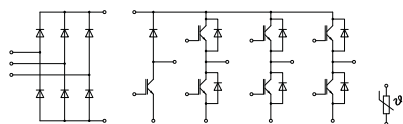
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- Diode3: FWD brake

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Module					
M_s	to heatsink	1.6		2.3	Nm
w	weight		35		g

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Temperature Sensor					
R_{100}	$T_r = 100\text{ °C}$		$493 \pm 5\%$		Ω
$B_{100/125}$	$R(T) = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$; $T[K]$		$3550 \pm 2\%$		K



DGDLET

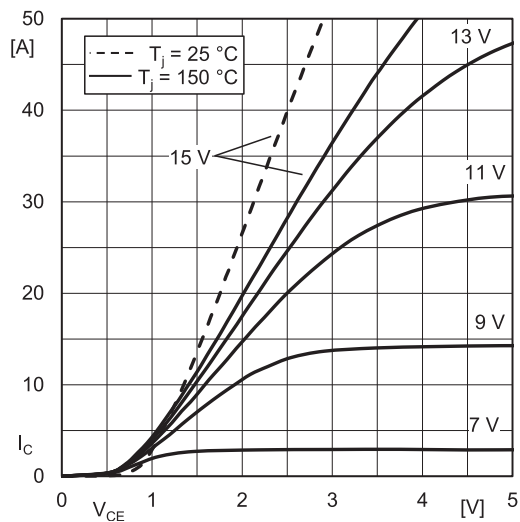


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC'+EE'}$

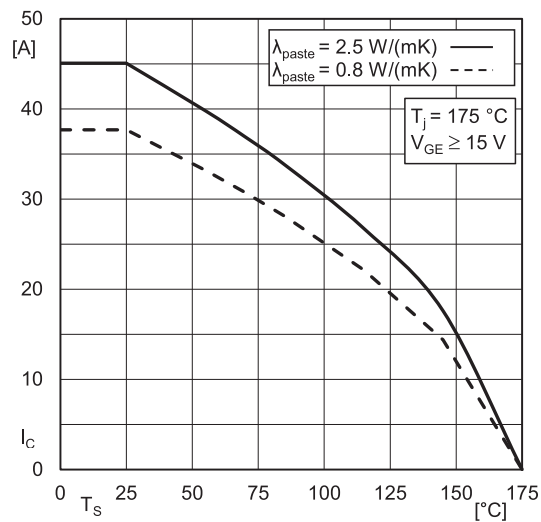


Fig. 2: IGBT rated current vs. temperature $I_C=f(T_s)$

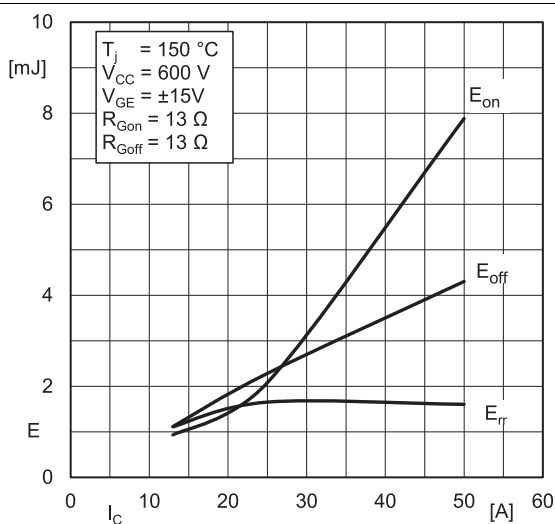


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

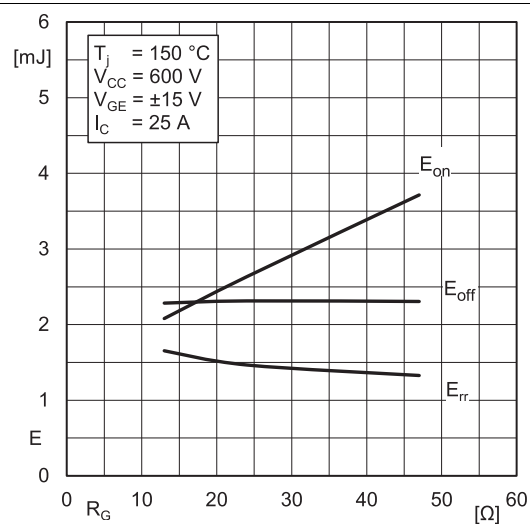


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

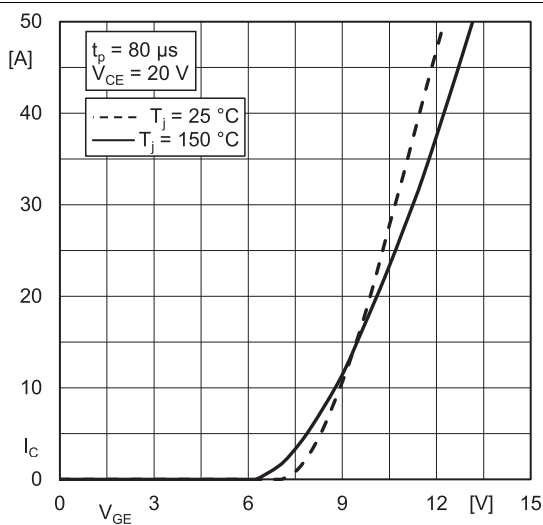


Fig. 5: Typ. IGBT transfer characteristic

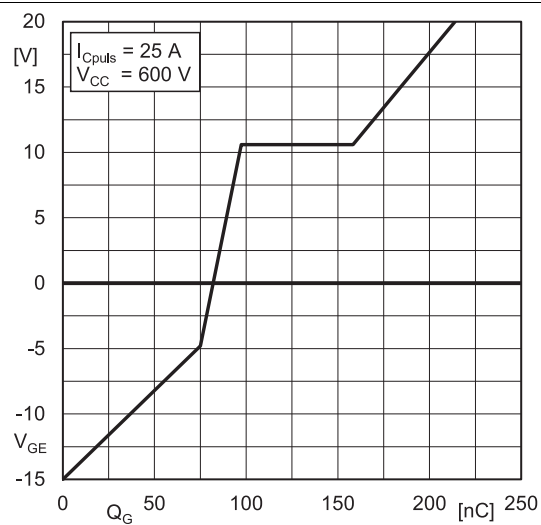


Fig. 6: Typ. IGBT gate charge characteristic

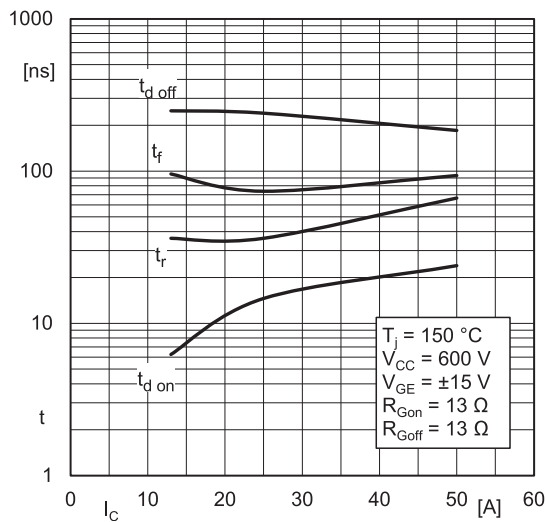


Fig. 7: Typ. switching times = f(I_C)

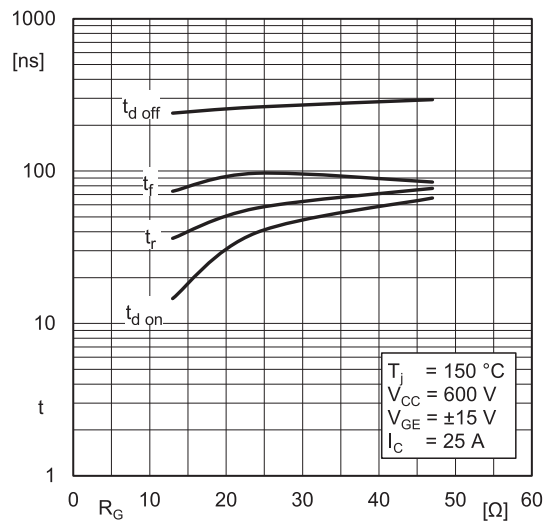


Fig. 8: Typ. switching times = f(R_G)

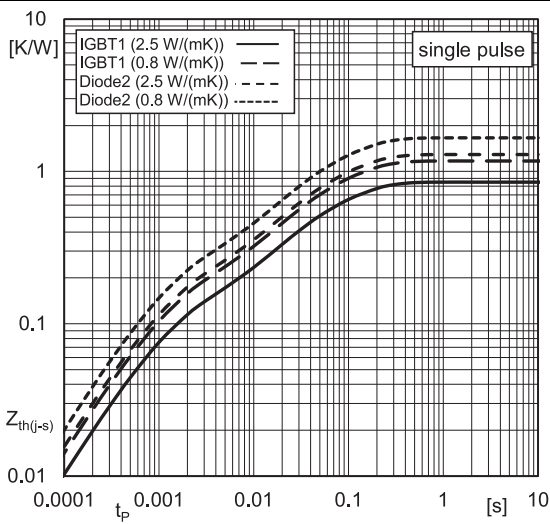


Fig. 9: Typ. transient thermal impedance

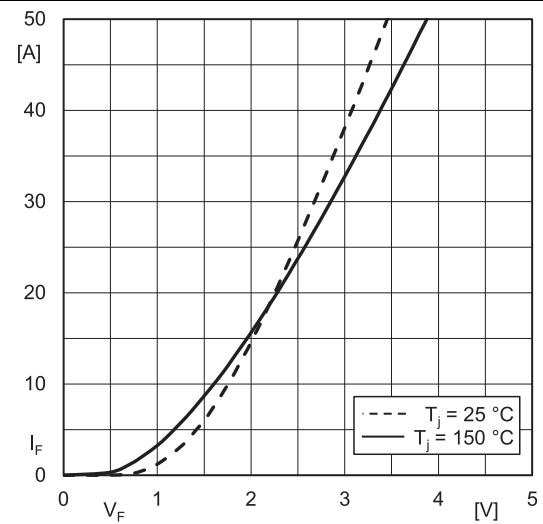


Fig. 10: Typ. Diode2 forward characteristic, incl. R_{CC'+EE'}

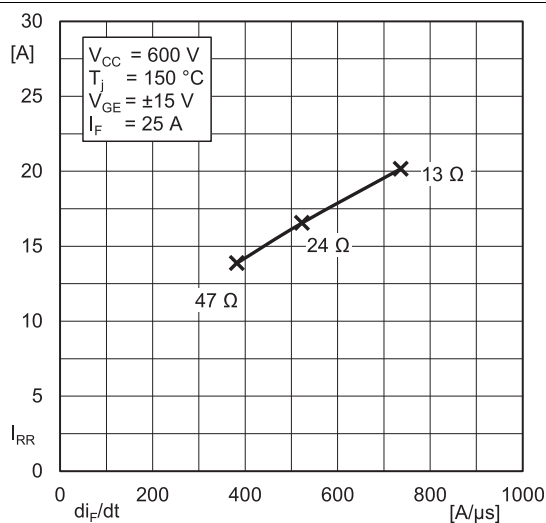


Fig. 11: Typ. Diode2 peak reverse recovery current

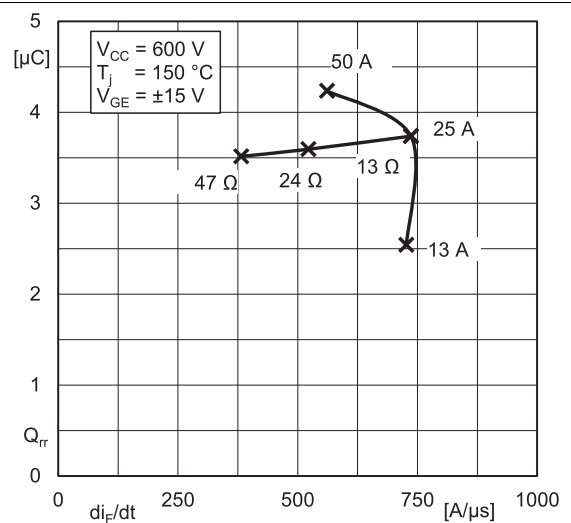


Fig. 12: Typ. Diode2 reverse recovery charge

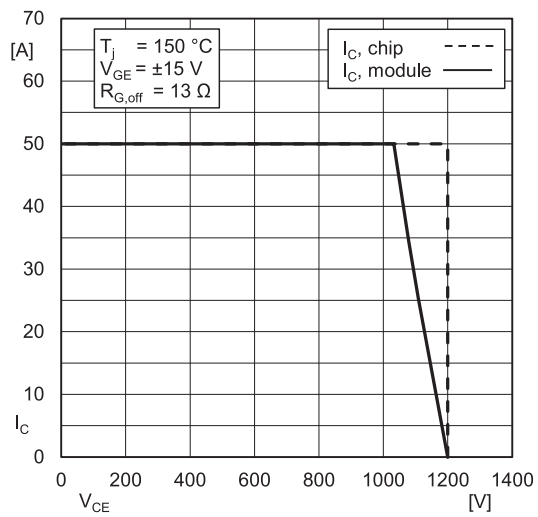


Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

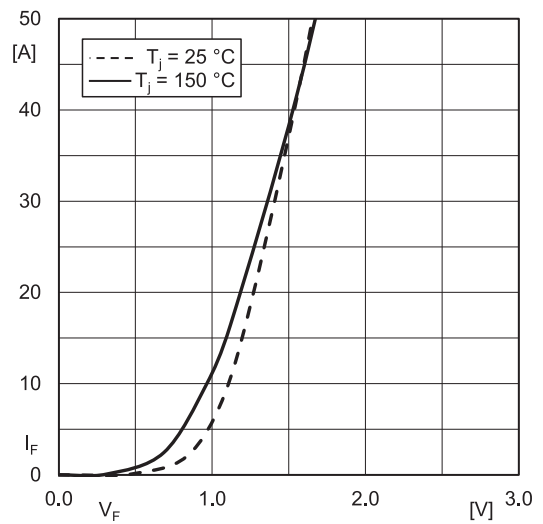
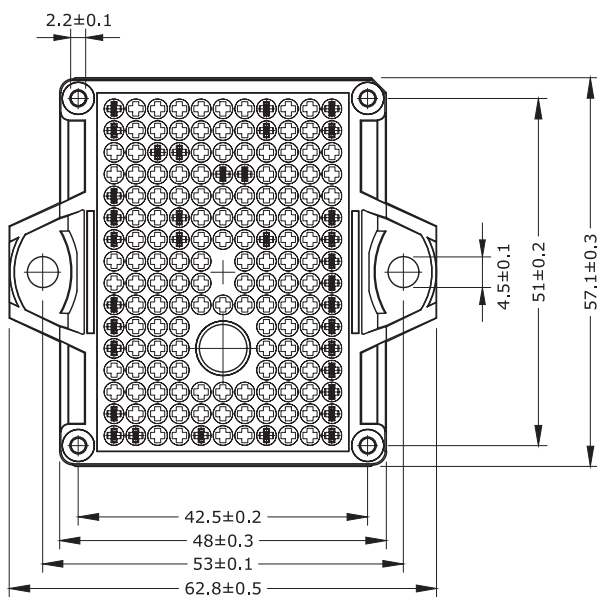
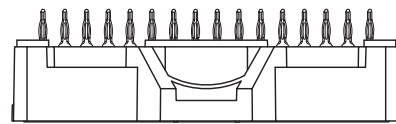
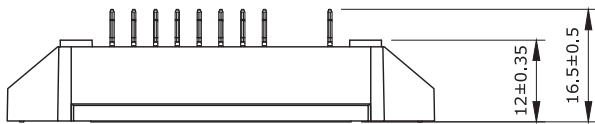
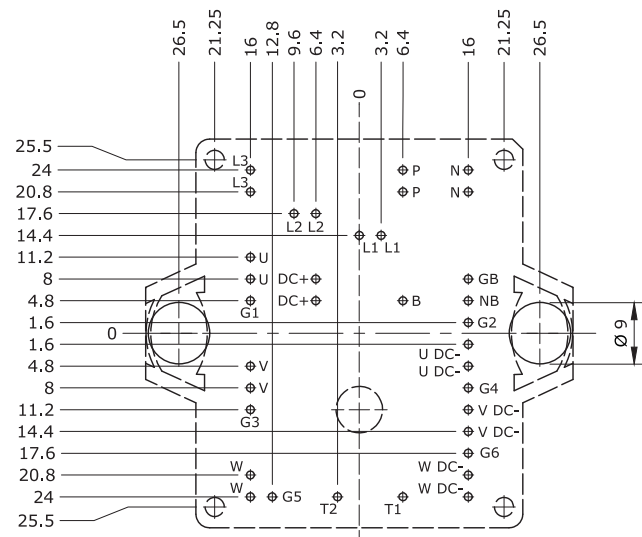


Fig. 14: Typ. Diode1 forward characteristic, incl. $R_{CC'+EE'}$

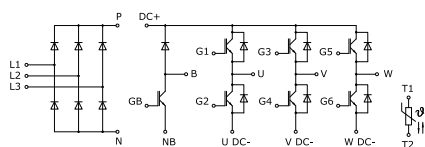
SK25DGDLE12T4ETE2V1



- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern ± 0.025
- Diameters of drill $\varnothing 1.15$ mm
- Copper thickness in hole 25 - 50 μ m
- Hole specification for contacts: refer to SEMITOP E1, E2 mounting instructions



SEMITOP®E2



DGDLE1

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

***IMPORTANT INFORMATION AND WARNINGS**

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